Bore9 Report



Project: 10 bores

Report Issued By

Company Name: Acme Corp

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Machine Information

Factory Name: xyz corp

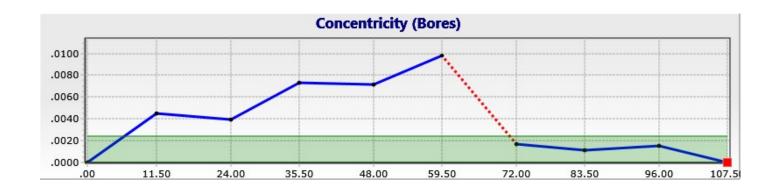
Machine Information: 123455690

Notes: Put notes about the job here...

Summary									
Concentricity (Bores)	Max Deviation	Tolerance	I/O	Best Fit Slope					
Overall	.0098	.0024	×	n/a					
Maximum Bore-to-Bore	.0081	.0046	×	n/a					

Setup Information					
Number of Bores	10				
Distance Between Bores	Varies				
Units	inches				
Bore-to-Bore Tolerance	.0046				
Concentricity Tolerance	.0024				
Overall Tolerance	.0006				
Target / Interface	A-910-2.4ZB Wireless Zigby Receiver				
Serial Number	1234546				

Result Graphs



Concentricity #1 #2 #3 #4 #5 .0045 .0071 11.50 11.50 12.50 12.50 11.50 R 0° 270° 270° 270° 278° #6 **#7** #8 #9 #10 .0098 12.50 11.50 12.50 11.50 R 23° 270° 270° 30° 0°

Alignment Data -- Bore-To-Bore Straightness

Bore #	Distance	V TBM (Straight.)	H TBM (Straight.)	V Plot (1,10)	H Plot (1,10)	V Diam	H Diam	Concentricity (1,10)	Ang Pos
1	.00	0050	.0000	.0000	.0000	5.0002	4.9998	.0000	0°
2	11.50	.0000	.0000	.0045	.0000	4.9988	4.9926	.0045	270°
3	24.00	.0000	.0000	.0039	.0000	5.0102	4.9926	.0039	270°
4	35.50	.0039	.0000	.0073	.0000	5.0066	4.9926	.0073	270°
5	48.00	.0043	0011	.0070	0011	4.9902	4.9948	.0071	278°
6	59.50	0062	0090	0039	0090	4.9922	4.9804	.0098	23°
7	72.00	.0000	.0000	.0017	.0000	5.0158	4.9984	.0017	270°
8	83.50	.0000	.0000	.0011	.0000	5.0002	4.9940	.0011	270°
9	96.00	0013	0013	0008	0013	5.0028	4.9966	.0015	30°
10	107.50	.0000	.0000	.0000	.0000	4.9864	4.9992	.0000	0°

Note: Red grid box means the alignment value for the bore is out of bore-to-bore tolerance relative to the previous bore.